



Finish Kare

"The Choice of Professionals Since 1964"

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PRODUCT DATA SHEET FOR # 86 SEAL KOTE "POROSITY SEALER"

PRODUCT DESCRIPTION

Seal Kote is a polymer solution designed for efficient "Sealing of porosity" in new and rejuvenated molds. Will also assist and serve as a mold release agent, complementing and assisting the release wax to assure a clean and easy demolding of the part.

APPLICATION

New Molds: Apply to clean molds before applying release wax. Allow to dry, wipe clean. Apply a second coat and allow to dry, wipe lightly. Wait one hour for resins to harden, then wipe clean. Follow with application of Finish Kare's 333MR or 1000P, release waxes.

Reconditioned and Molds Currently in Production: If styrene burn has occurred and you had to sand or buff the mold with compound, a new porous surface will be exposed. In this case use of release wax alone will not seal the porosity. FK recommends use of #86 Seal Kote. Apply 3 to 4 coats of # 86. Number of coats will depend on extent of porosity.

One gallon covers 1261 square meters.

NOTE: ON TOOLING GEL COAT OR NEW MOLDS, USE 4 APPLICATIONS OF PRODUCT #86 AS PER INSTRUCTIONS. GIVE AMPLE TIME FOR EACH COAT TO DRY PRIOR TO WIPING AND REAPPLICATION.

TYPICAL PHYSICAL CHARACTERISTICS

Weight:	6.92 pounds per gallon
Flash Point:	109° F TCC
Shelf Life:	1 year from date of shipment
V.O.C.:	6.31 Lbs/gal (756.19 g/l)

FINISH KARE'S LIMITATIONS OF LIABILITY

To the best of our knowledge, the data presented here is true and accurate, but is subject to change without prior notice. User is kindly requested to contact Finish Kare Products to verify the correctness before specifying or ordering. Since we don't know how the product will be used we cannot assume any responsibility for its use, performance, or any injuries resulting from its use. Liability, if any, is limited to replacement of defective product. NO WARRANTY OR GUARANTEE OF ANY KIND IS EXPRESSED OR IMPLIED BY FINISH KARE PRODUCTS, INC.

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